Activating asanetwork on Hunter Engineering Alignment Consoles

1. Administrative rights

Log on as Administrator and close WinAlign.

HW1 - HW1B

<u>Username:</u> Administrator

Passwort: hecosvc

HW2

<u>Username:</u> Hunter <u>Passwort:</u> hecosvc

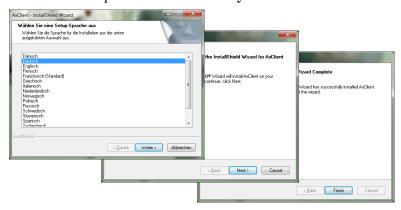
2. Install the AxClient3-3.0.1.163.exe (Download here)

Hunter HW1 PC (Windows 7 Embedded 32bit):

The installation path is C:\Windows\System32 \

Hunter **HW1B – HW2 PC** (Windows 7 Embedded 64bit / Windows 10 IoT):

The installation path is C:\Windows\SysWOW64\



You may skip to step 4. If there are errors displayed, return to step 3.

3. Register the .dll files

Navigate to the following driectory, dependanyt on OS version, and execute "reg_axc.cmd". **HW1 PC (Win 7 32bit):**

"C:\Program Files\AxoNet Software GmbH\AxClient3\redistributable\reg axc.cmd"

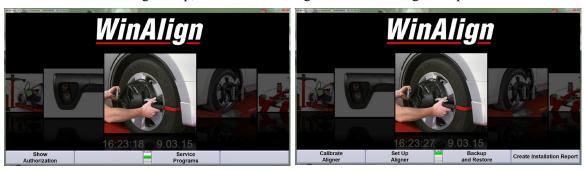
HW1B - HW2 PC (Win 7 64bit / Windows 10 IoT):

"C:\Program Files (x86)\AxoNet Software GmbH\AxClient3\redistributable\reg axc.cmd"

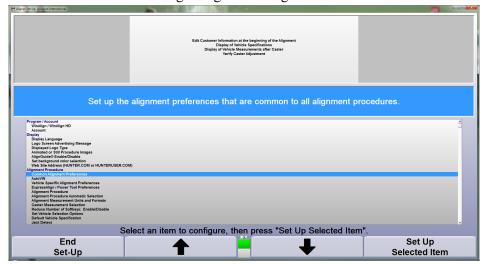
4. Set up WinAlign

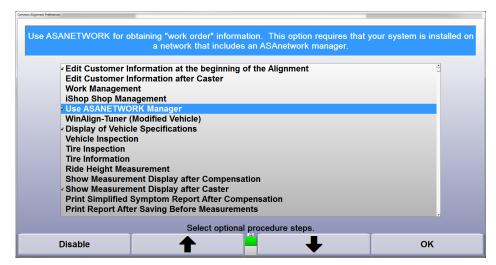
Start WinAlign and enable "use asanetwork" within the settings

• To access WinAlign setup, select Service Programs and WinAlign Setup.



• Select Common Alignment Preferences and enable "Use asanetwork Manager" and "Edit Customer Information at the Beginning of the Alignment".





To test the functionality, start an alignment procedure. After selecting begin alignment, the first screen displayed should show the asanetwork screen without errors.

